

# MEPNN Supplier Scouting Opportunity Synopsis

## Section 1: General Information

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|--------------------------|--|
| Scouting Number          | 2024-068   |
| Item to be Scouted       | Compression Molded Part  |
| Days to be scouted       | 30   |
| Description              | Client is seeking manufacturing partner for initial production of compression molded parts. Existing tooling is available. |
| State item to be used in | Ohio   |

## Section 2: Technical Information

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| Type of supplier being sought   | Manufacturer   |
| Reason  | 2nd Supplier   |
| Describe the manufacturing processes (elaborate to provide as much detail as possible)        | Compression molding for Sheet Molding Compound (SMC) parts using a press of at least 1700 tons. Temp: Bottom tool = 257F; Top tool = 266F                        |
| Provide dimensions / size / tolerances / performance specifications for the item              | Approximate Part size (dimensions, LxWxH): 73in x 22.5in x 3.7 in and another Sheet Molding Compound (SMC) part of approx. 24" x "36" x 2.5"                     |
| List required materials needed to make the product, including materials of product components | 8593 NonFR, carbon fiber reinforced SMC  |
| Are there applicable certification requirements?  | Yes  |
| Certification(s) required   | DFARS ,ISO 9001  |
| Are there applicable regulations?   | No   |
| Are there any other standards, requirements, etc.?  | No   |
| Additional Technical Comments   | The desired parts will be post machined and assembled into the complete unit. Drawings will be provided to interested manufacturing partners upon NDA execution. |

## Section 4: Business Information

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| Estimated potential business volume                                     | initial production run of Quantity 100   |
| Estimated target price / unit cost information (if unavailable explain) | Current tooling is available for use. Pricing target for the larger SMC piece is \$1800, and pricing target for the smaller SMC piece is \$800 |
| When is it needed by?   | Customer expects to place the order in late May, with deliveries expected within approx. 6 months.   |
| Describe packaging requirements   | Detailed in the drawing package, but generally, heavy-duty cardboard box to prevent damage during shipment                                     |
| Where will this item be shipped?  | Dayton OH  |

## Additional Comments

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| Is there other information you would like to include? |  |
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